## TECIHNICAL CATALOG INTERLOCKING SYSTEM



RONIS

## 1 - Introduction - Main features

Box locks are used to mechanically lock electrical installations. The basic functionalities are:
-The lock must turn with the adequate key
-The lock must lock (i.e. cannot rotate) in the absence of key
-The lock must not turn neither with another key combination, nor with a simple tool - flat blade screw driver for instance
-The lock must trap the key (i.e. it cannot be removed) when the key was turned in the locked position
-The lock must not eject the key
These functionalities are related to safety procedures and are intended to protect:
-People using the electrical installations against the high voltage dangers
-The equipments against improper operations which could damage them.

## 2 - Technical information

We are able to provide 2 types of key.

> 1- Asymetric Keys RONIS
> about 10000 combinations
> 2- Reversible keys RK more difficult to copy
> about 80000 combinations

As standard, the combinations are marked on each key / cylinder.
Several locks with the same combination are available on request .

The locks should not suffer any damage under the following conditions:
Asymetric
standard key
-Storage temperature: [ $-55^{\circ} \mathrm{C}+85^{\circ} \mathrm{C}$ ]
-Temperature: $\left[-20^{\circ} \mathrm{C}+85^{\circ} \mathrm{C}\right.$ ]
-Humidity average: $95 \%$ beyond 24 and $90 \%$ after one month


Technical specifications

## -Technical drawing of standards cylinders

These locks are used for mechanical interlocking of switches, circuit breakers, transfer switches, disconnectors and earth switches of most medium voltage transducers ... Generally, a cam is mounted on the rotor and is driven directly by the key.

The cams are used primarily for blocking elements in a device or to conceal the entrance of a crank for operating the switch for example.

## Material: brass

Profile cylinder: 6 profiles
available in 5 or 6 piston Trainer Background:
-Free tip: M11x1 with flat 9 mm With-fitting: M17x1 with 15mm square
Rotation: 90 degrees
clockwise or counterclockwise

| REFERENCES |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Version | Rotation * | Rotor | Drive | Stop ** | Fixing hole |
| 1104 | A | $\mathrm{M} 23 \times 1$ tongue of 19 | M11x1 | segment |  |
| 1104 | B | $\mathrm{M} 23 \times 1$ tongue of 19 | M11x1 | segment |  |
| 1104-30 | A | $\mathrm{M} 23 \times 1$ tongue of 19 | M17x1 | segment |  |
| 1104-30 | B | $\mathrm{M} 23 \times 1$ tongue of 19 | M17x1 | segment |  |
| 1351 | A | M22x0,8 tongue of 19 | M17x1 | segment |  |
| 1351 | B | M22x0,8 tongue of 19 | M17x1 | segment |  |
| 1351-10 | A | M22x0,8 tongue of 19 | M11x1 | segment |  |
| 1351-10 | B | M22x0,8 tongue of 19 | M11x1 | segment |  |
| 1351-500 | A | M22x0, 8 tongue of 19 | M17x1 | steel pin |  |
| 1351-500 | B | M22x0,8 tongue of 19 | M17x1 | steel pin |  |
| 1351-500-10 | A | $\mathrm{M} 22 \times 0,8$ tongue of 19 | M11x1 | steel pin |  |
| 1351-500-10 | B | M22x0,8 tongue of 19 | M11x1 | steel pin |  |

* $A=$ counterclockwise ; $B=$ clockwise ** steel pin version used in case of stress on the cam or large offset


|  | Cylinders drawings |  |
| :---: | :---: | :---: |
|  |  | $2-1$ |



Dimensions 1351


## Dimensions 1104-30



Dimensions 1351-10

$A=7$ with an asymetric key $A=11$ with a reversible key

$\varnothing 23$
-1351 and 1104-30:

-1104 and 1351-10:


Camlocks

## Shutter



For locks: 978, 1049, 1104, 1351
Reference: 6980120001

## Cylinder Rosette



For locks: 1104
Reference: 166013097

|  | Pictogram | $\bigcirc$ | $\bigcirc$ | , | 1 | I | ■ | $\triangle$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 3-1-1 cylinder (standard configuration) | Meaning | $\underset{\substack{\text { Free } \\ \text { key }}}{ }$ | captive key | Bott out | $\substack{\text { Boot } \\ \text { in }}$ | Closed doo | ${ }_{\substack{\text { Opened } \\ \text { door }}}^{\text {dor }}$ | Mechanica connection |


|  | EL11 AP | ELP1 |
| :--- | :---: | :---: |
| Initial state |  | $\boxed{1}$ |
| Final state | $\sigma$ | $\varnothing$ |

3-2 - 2 cylinders (standard configuration )

|  | EL12 |  |  |  | EL22 |  | ELP2 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | AP | BP | CP | GP | AP | BP | Standard | Special |
| Initial state | $\otimes^{*}$ | $\bigcirc$ | $\square^{\circ}$ | - $\bigcirc$ | $\square^{\circ}$ | OQ | O 1 | $\varnothing 1$ |
| Final state | - ${ }^{\text {® }}$ | ${ }^{\circ}$ | ${ }_{\square}^{\square}$ | ®* | $\%$ | O § | ठठ | O |

3-3-3 cylinders (standard configuration)

|  | EL13 |  |  | ELP3 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | AP | BP | EP | Standard | Special |
| Initial state | $\sigma^{*}{ }^{\circ}$ | - ${ }^{\circ}$ \% | $0^{\circ}{ }^{\circ}$ | -¢1 | ¢¢®1 |
| Final state | 0*\% | $0^{*}{ }^{\circ}$ | $\%^{*}{ }^{\circ}$ | इ®क | 厄人 |

These diagrams correspond to our most standards. Other references are available upon request.

| RONIS | Box drawings |  |
| :---: | :---: | :---: |
|  |  | 3 |

-EL: The lock latch bolt lock is available in 1, 2, 3 and 4 cylinders. It is used to lock the control of disconnectors and earthing switches. The position of the bolt (in or out) determines the position of the key (captive or free). The mounting bracket is facing away from the cylinder (s). For setting up it is recommended to use the M5 and not perforate the box.
-ELN: The lock electric bolt is available in 1 or 2 cylinders. It is used to lock the control of disconnectors, earthing switches and standards bolt locks. The position of the bolt (in or out) determines the position of the key (captive or free) and acts on one or two inverters (change of contact state). Setting up can be opposite to the cylinder. It is recommended to use the M5 and not perforate the box.
-ELP: The door locks are used on both access points (hatches, doors, gates ...) but also on removable heads of transducers. When access is opened and the striker is not introduced into the casing of the lock, you can not remove the key. Depending on the lock to make, it is possible to have one, two or three cylinders.
The mounting bracket locks the doors is either side cylinder (s) or opposite side cylinder (s). For mounting it is recommended to use the M5 and not perforate the box. Striker standard cubit.
-ELC: A key panel enables you to move and release one or more keys by the sequential introduction and operation of one or more keys that become captive. The minimum number of cylinders is 2 . To the maximum depending on the size of the space available. If you need more than 6 cylinders, it is necessary to go through an array of several cylinders cascade. The fixing bracket is facing away from the cylinder (s). For setting up it is recommended to use the M5 and not perforate the box.

RONIS is sharing his expertise in an approach based on the exchange of information with its customers so that the end customer is satisfied with the overall service provided

Customers must provide the Ronis sales representative (sales department, commercial partners, technical service ...) accurate and complete information about their need with at least:

1 - the reference desired boxes and their configurations (initial state / final state)
2 - Profile of selected key
3 - tags and key cylinders (reference and / or combination)
4 -a plan that locates the installation of future products interlock with the codification of marks

| Marking <br> choice | Key | Stator |
| :---: | :---: | :---: |
| Combination |  |  |
| Mark |  |  |
| Combination <br> + mark |  |  |

In the context of repetitive trade relations, RONIS can implement on request some "kits." These kits will be managed with a specific nomenclature client and customer cross-references. They contain recurrents references to your commands. The manufacturing cycle is thus optimized by establishing contractual inventory (components or finished products) that will allow RONIS serve his client with a 48 hours delivery time.

RONIS has undertaken to provide the customer:
1 - a solution that matches its needs
2 - documents that show clearly the products and their configuration to facilitate installation and product management.
3 - the most competitive QCT (quality costs time) of the market.

For clarity, the boxes presented below do not represent all possible configurations of key positions. This document offers each time a sample configuration that is reversible (the initial state can become the final state and vice versa). The boxes are delivered in the configuration with the least captive keys to preserve it from possible transport damage.

RONIS process


















The key 1 may be released when the key 2 has been turning in free key position.
$A=25.5$ with an asymetric key $A=28.5$ with a reversible key
Length Bolt out : $18 \mathrm{~mm}-35 \mathrm{~mm}$ Standard dimension for bolt $\varnothing 10$ Special bolt on request

| Example | ELL12 BP | Description |
| :---: | :---: | :---: |
| Initial <br> state | $=$ | Keys 1 and 2 free, bolt out |
| Final <br> State | Keys 1 and 2 captive, bolt in |  |

ELL12 BP
RONIS

## Delivery state:

6-6




/ersion 11/ 07



Key 1 releases the strike (captive key) when the keys 2 and 3 are in captive key position

| Example | ELP3 | Description |  | ELP3 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Initial state | 01 | Free key X3, closed door |  |  |  |
| Final state |  | Captive key X3, opened door |  | Delivery state: | 7-5 |



| Example | ELP3 Special | Description |  | ELP3 Special |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Initial state | Co | Free key X2, captive key, closed door |  |  |  |
| Final state |  | Captive key X2, free key, opened door |  | Delivery state: | $7-6$ |






$A=7.2$ with an asymetric key
$A=10.8$ with a reversible key
$L=($ number lock $\times 34)+16$




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